

## Work Order ID 61081

Thursday, August 05, 2010 11:49:02 AM



*for monday  
please*

Page 1

Item ID: D3912-1

Accept



Setup Start



Revision ID:

Item Name: Eyebolt

Stop



Start Date: 8/5/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 8/6/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-8-05 Tooling:

Date:

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3912	B

100  

Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA871 AND DWG

Prog Rev:

Dwg Rev: B

Deburr as required

*SL 10/08/09*

*(6)*

110  

QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Quality Control!

Memo

0.00

*SL 10/08/09*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 61081**

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Item ID: D3912-1

Accept



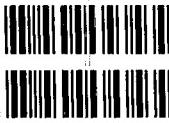
Setup Start



Revision ID:

Item Name: Eyebolt

Stop



Start Date: 8/5/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 8/6/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

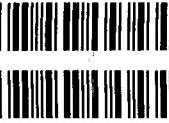
Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00

af 10-8-10

S

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 95

0.00

10/8/10 SF (6)

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/08/10 bff

MF  
10-8-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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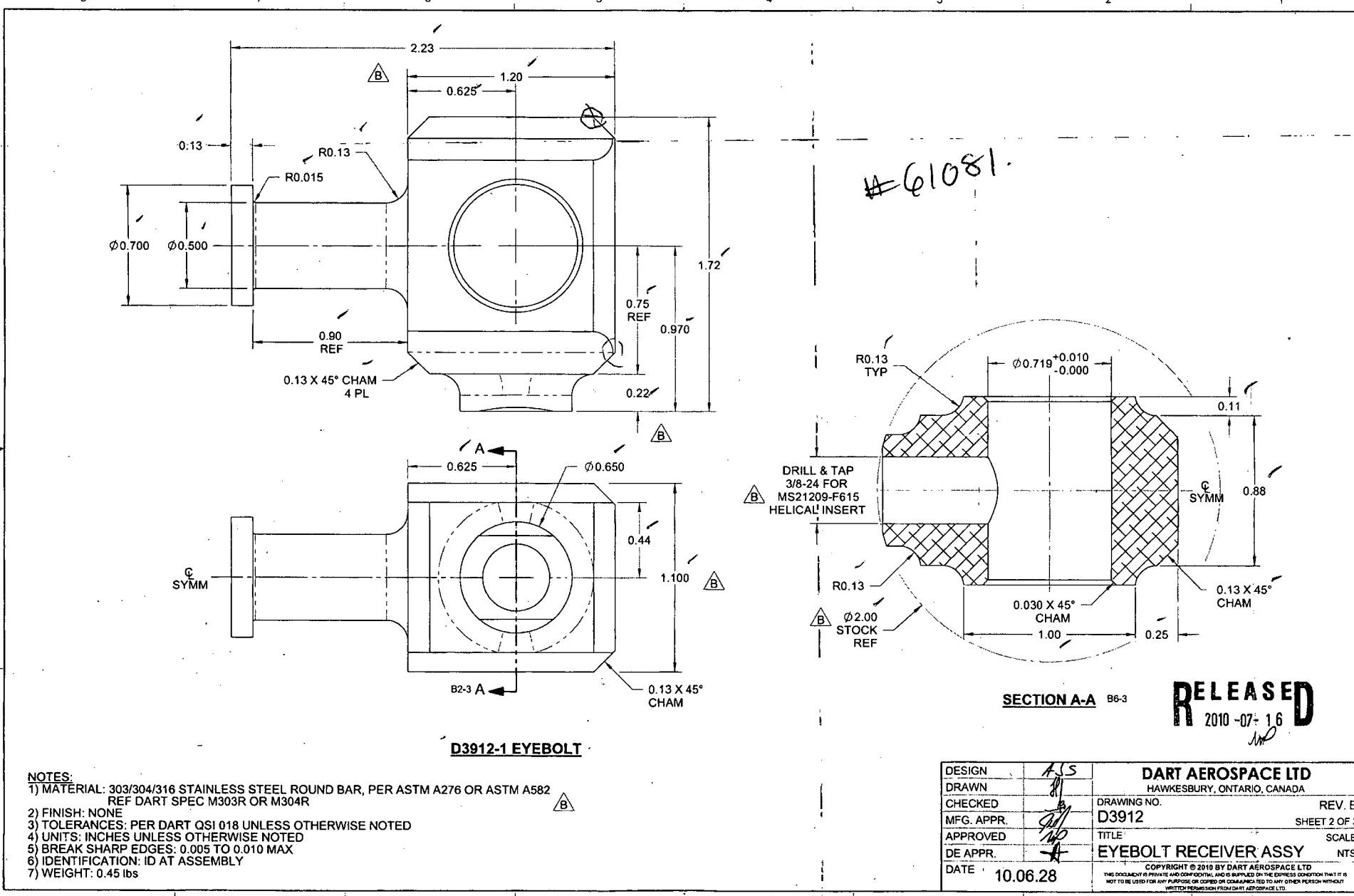
DART AEROSPACE LTD	Work Order:	61081
Description: eye bolt	Part Number:	A3912-1
Inspection Dwg: A3912 Rev: B		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.13	$\pm .030$	.133	✓		Vern JL-3	
.500	$\pm .010$	.499	✓		"	
.700	$\pm .010$	.700	✓		"	
.90	$\pm .030$	.897	✓		"	
.13X45°	$\pm .03 \pm .5^{\circ}$	.135X45°	✓		"	
.22	$\pm .030$	.220	✓		"	
.75	$\pm .030$	.755	✓		"	
.970	$\pm .010$	.970	✓		"	
1.72	$\pm .030$	1.721	✓		"	
1.20	$\pm .030$	1.202	✓		"	
.625	$\pm .010$	.627	✓		"	
2.23	$\pm .030$	2.231	✓		"	
.13	$\pm .010$	.130	✓		R-G	
.015	$\pm .010$	.015	✓		R-G	
.625	$\pm .010$	.625	✓		Vern JL-3	
.650	$\pm .010$	.651	✓		"	
1.100	$\pm .010$	1.101	✓		"	
.44	$\pm .030$	.442	✓		"	
.130	$\pm .010$	.125	✓		R-G	
1.00	$\pm .030$	1.003	✓		Vern JL-3	
.25	$\pm .030$	.248	✓		"	
.88	$\pm .030$	.880	✓		"	
.11	$\pm .030$	.110	✓		"	
.719	$\pm .010 -0$	.724	✓		"	
Measured by:	SJ	Audited by:	P	Preliminary Approval:		
Date:	10/08/09	Date:	10.8.9	Date:		

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15



W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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